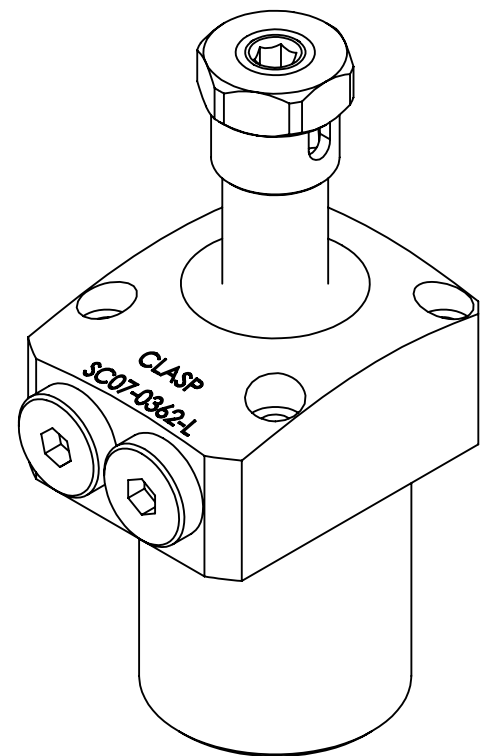
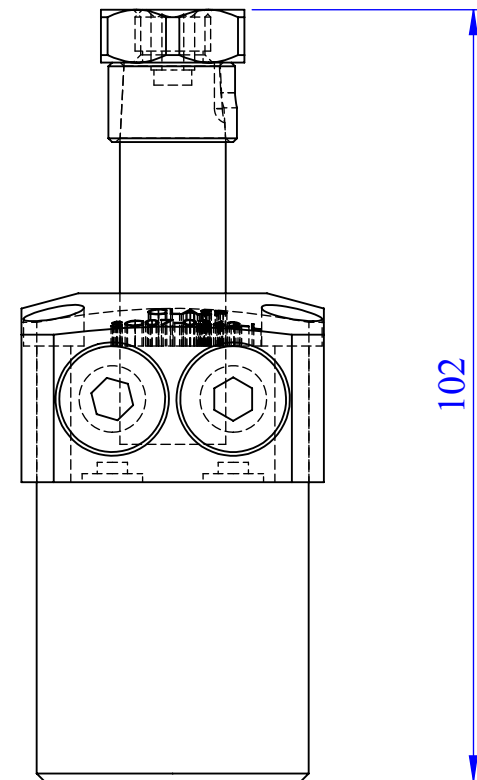
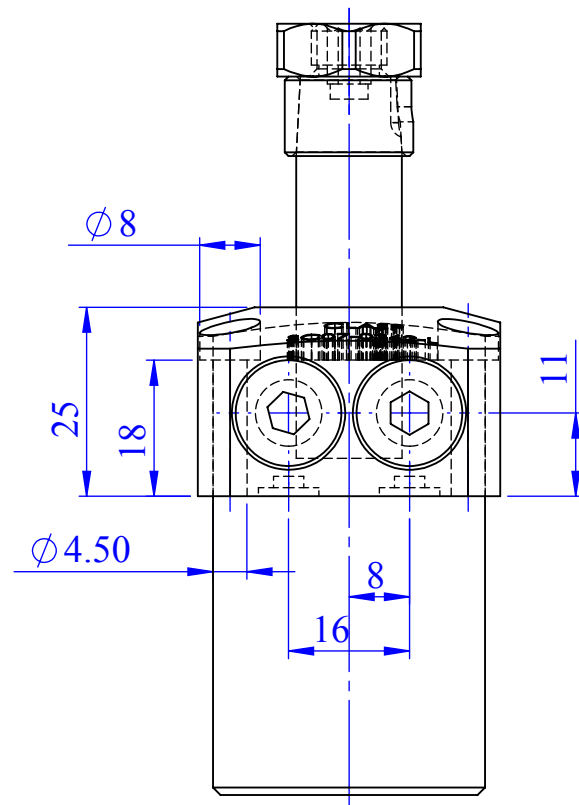
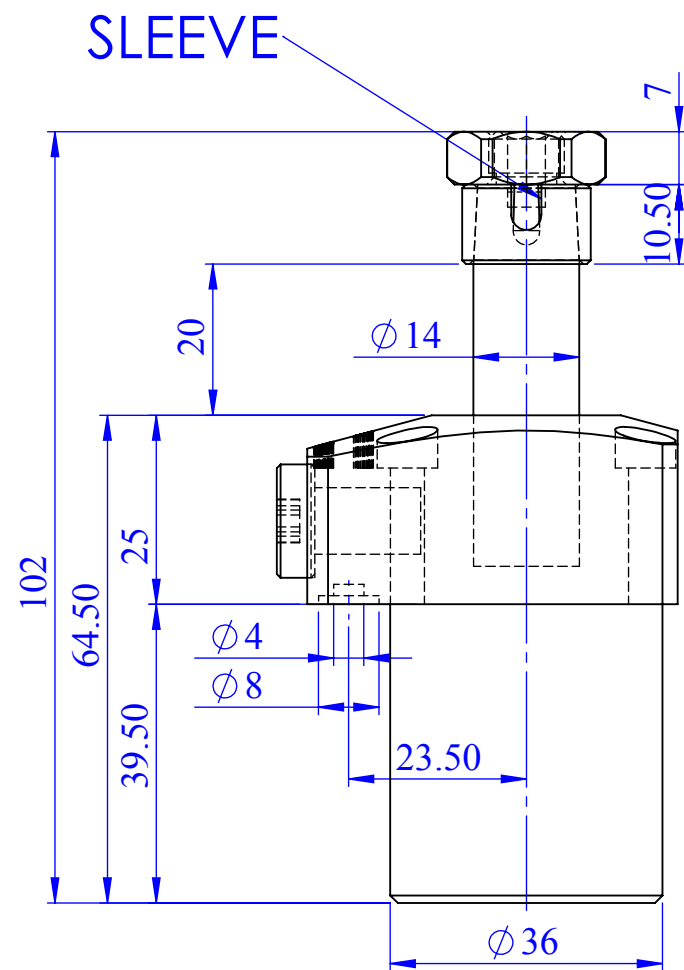
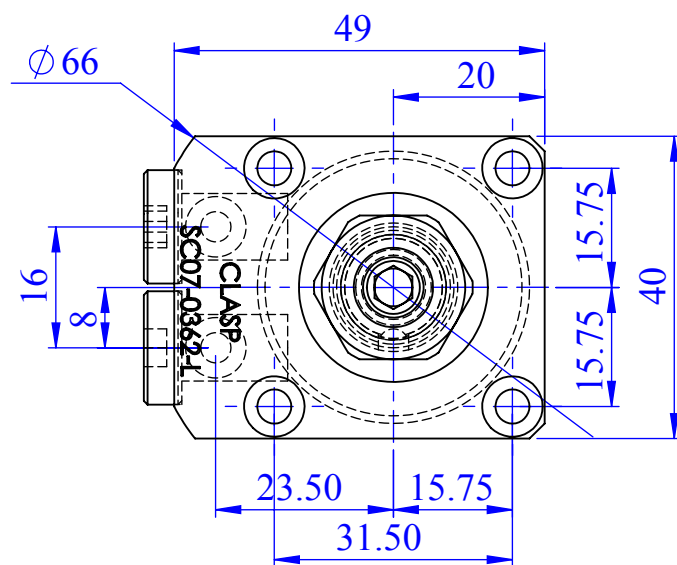


DEBURR



SC07-0362-L
Bore dia - 22mm
Piston dia - 18mm
Swing stroke 90° 10mm
stright stroke - 8mm
Full stroke - 18mm



Surface Finish	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	ZONE	SCALE	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100				1:1	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12						
Drawn	Prabhakar	DESCRIPTION															Qty.	Casting/forging/ welding drg.no
Checked	Prabhakar	DESCRIPTION															01	
Approved	19/09/21	SWING CYLINDER															Drawing NO	
Date	19/09/21	SC07-0362-L																
Clamping elements type		CLASP															SHEET: 1 of 1	Sheet No: 1/1
		BANGALORE-72																

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

DATE

9